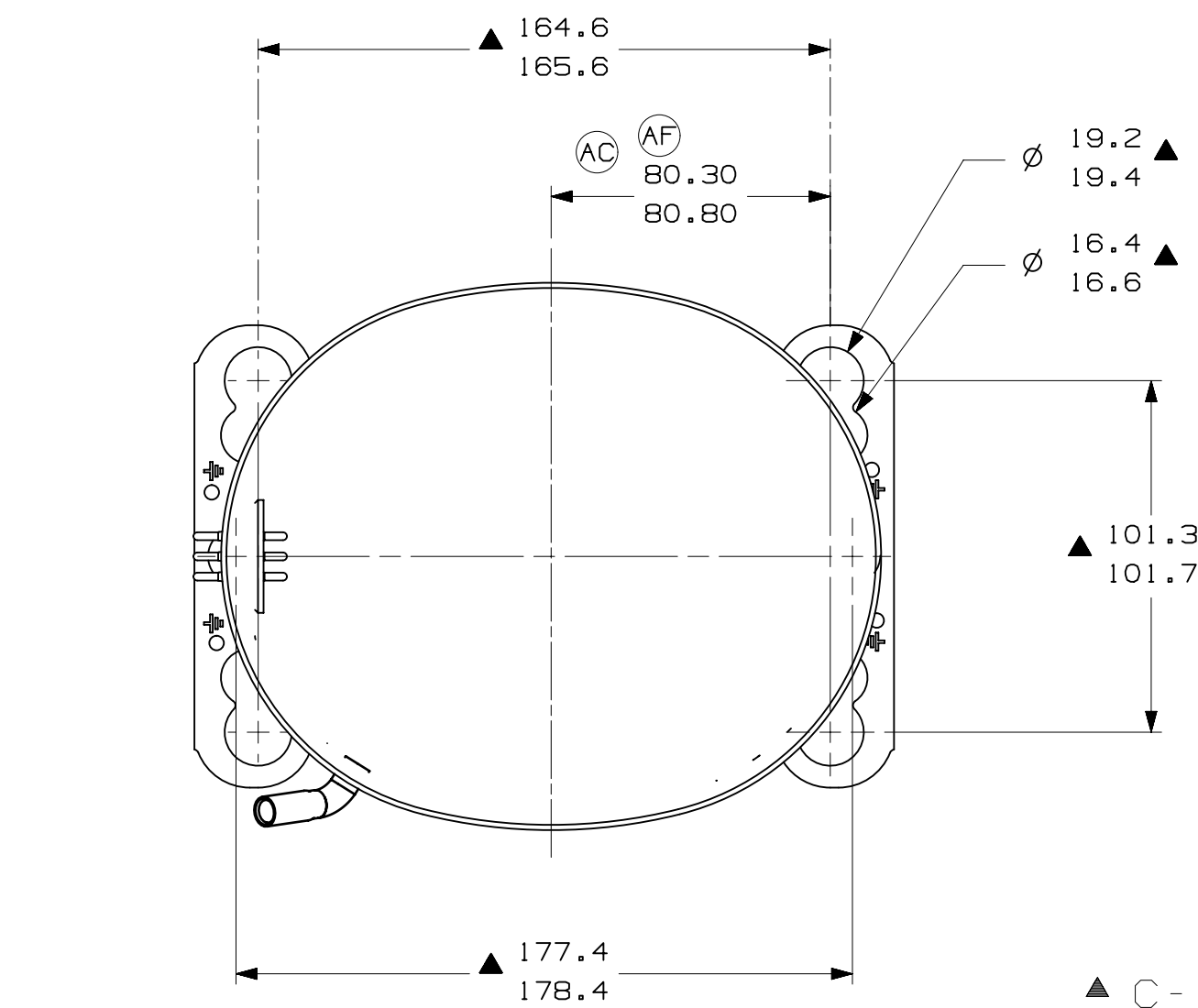
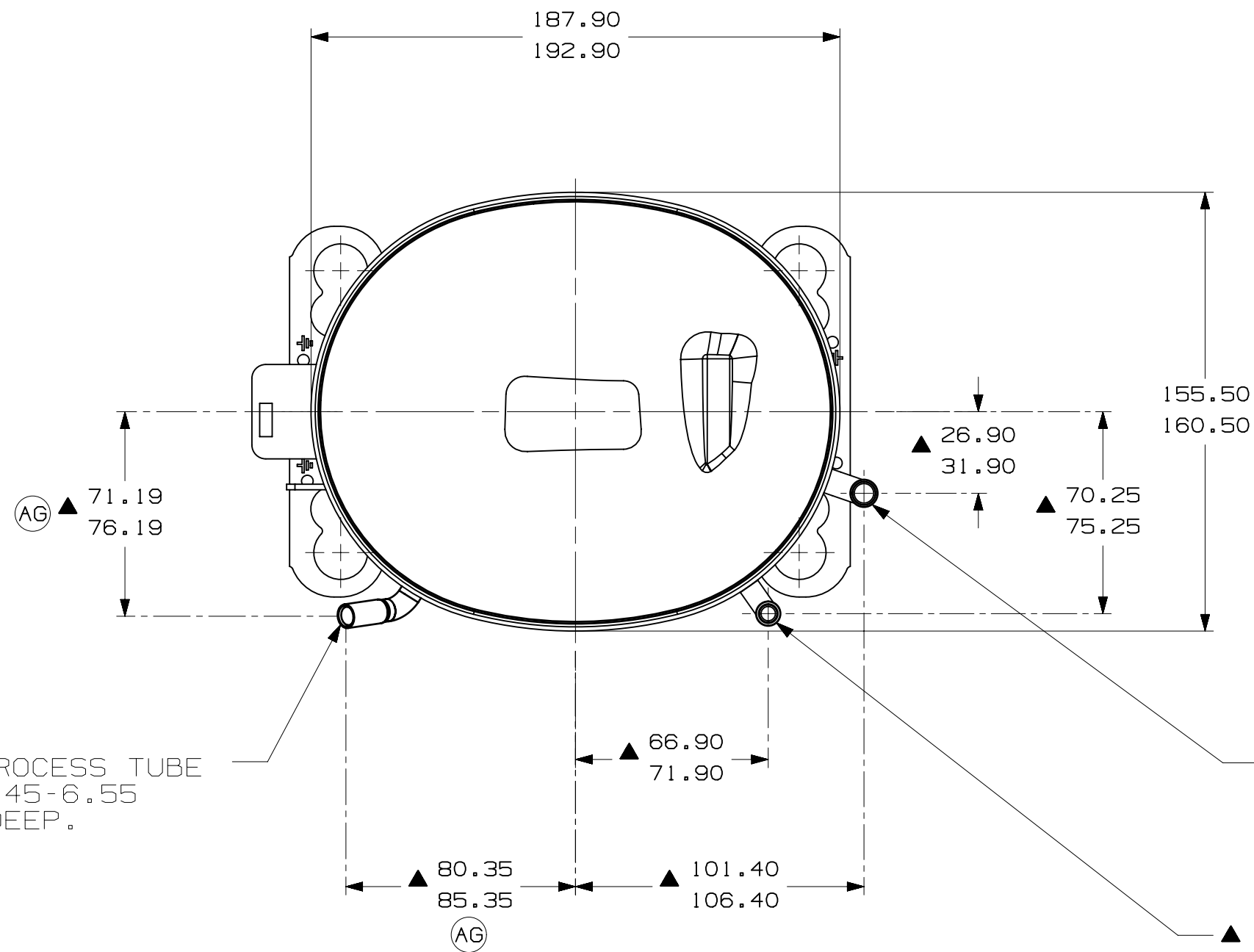
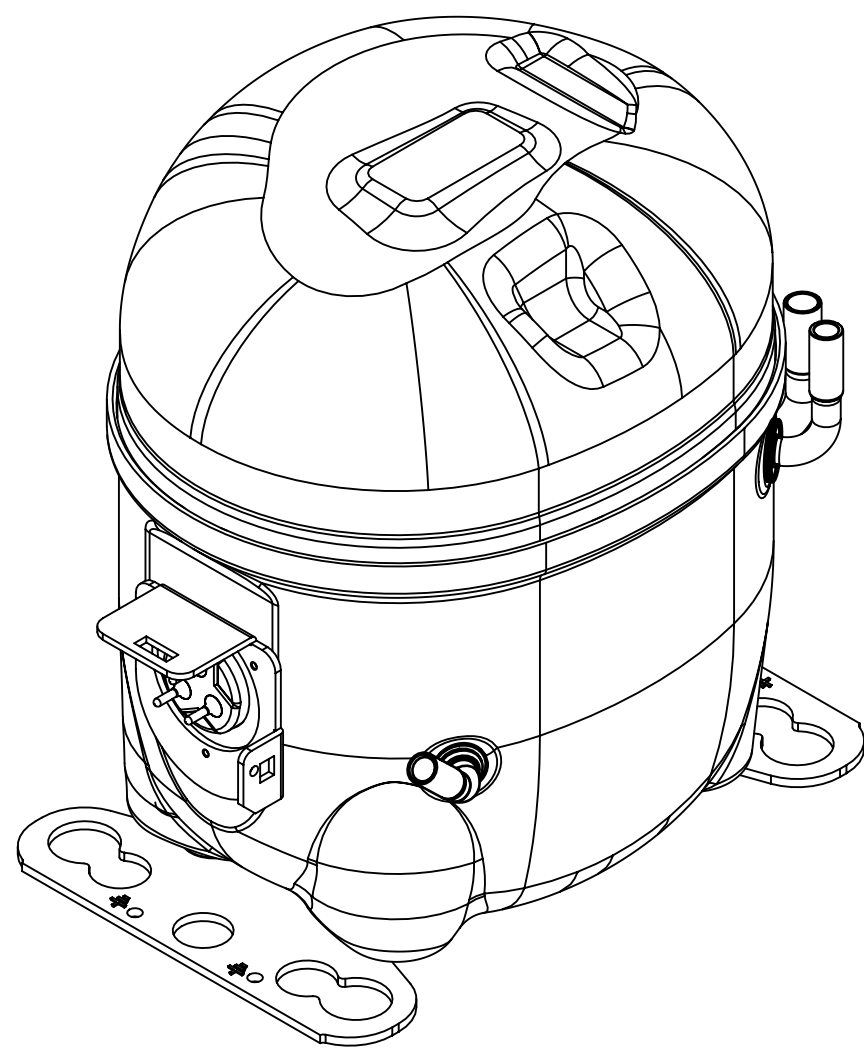




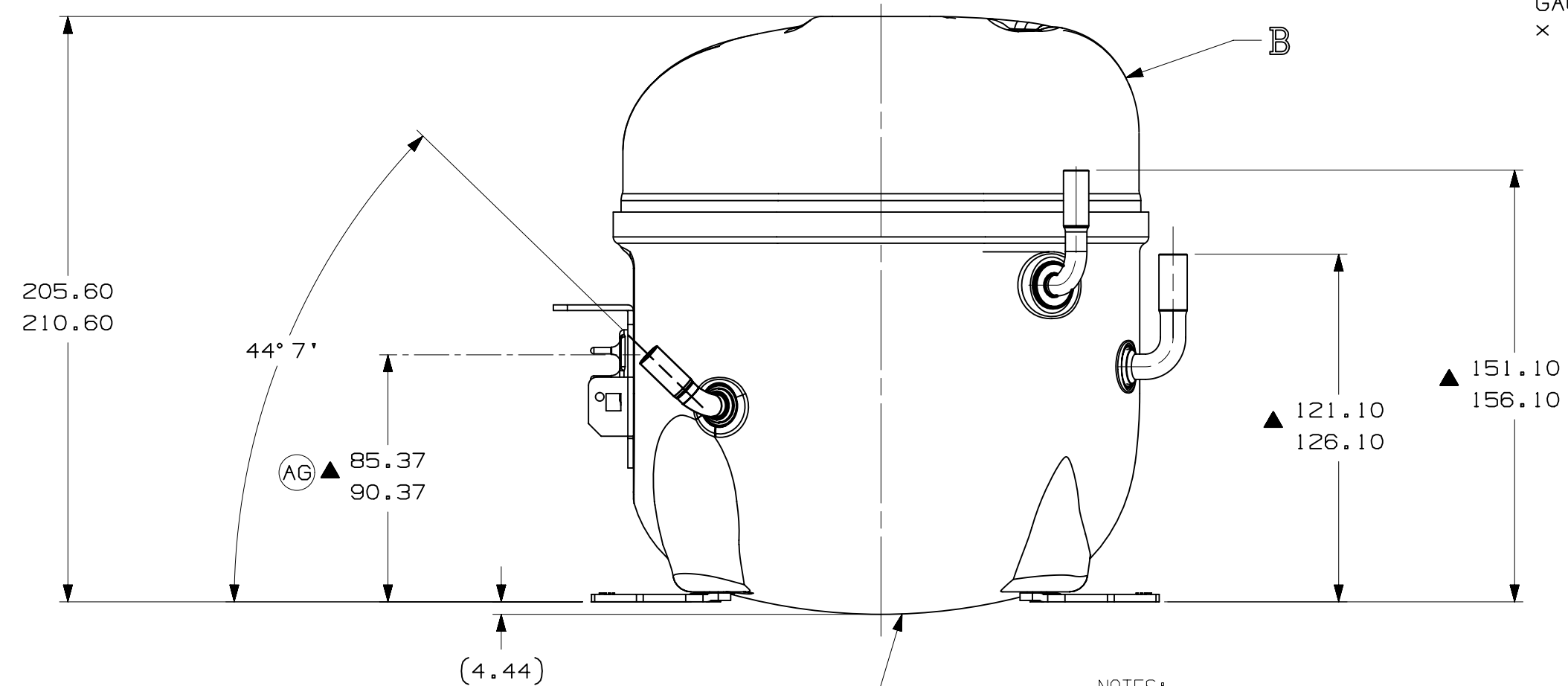
-AUXILIARY VIEW-
FASTENING DIMENSIONS



▲ C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

▲ E - (COPPER) SUCTION TUBE
GAGE I.D. TO 8.00-8.10
× 15.00-17.00 DEEP.

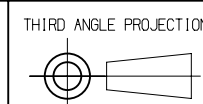
▲ D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08
 - 4- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 5- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 6- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

ITEM	PART NUMBER
A	320-10229
B	14963286
C	14947663
D	580-10243
E	14963571

AG
AD

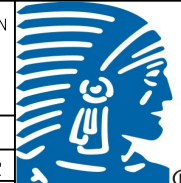


UNITS: mm

DRAWING SIZE: A2

0. A SYMBOLS AS
PROCEDURE 2.01.031
TECUMSEH OF BRAZIL

★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV



Tecumseh

NAME		PART NO.	
SALES COMPRESSOR		DCAE679	
DATE	19/04/12	SCALE	1:2
REF.		PAGE	1/1
		FAMILY	AE2