



Cleveland Controls
Division of UniControl Inc.

Model AFS-145

Air Pressure Sensing Switch with Adjustable Set Point Range

Application

The **Model AFS-145** is a general purpose proving switch designed for package burner, furnace, fuel-burning equipment, HVAC and other Energy Management applications. It may be used to sense positive, negative, or differential air pressure.

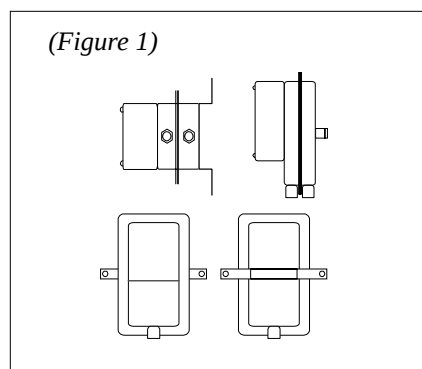
General Description & Operation

The plated housing contains a diaphragm, a calibration spring and a snap-acting SPDT switch. The sample connections located on each side of the diaphragm accept $\frac{1}{8}$ " pipe.

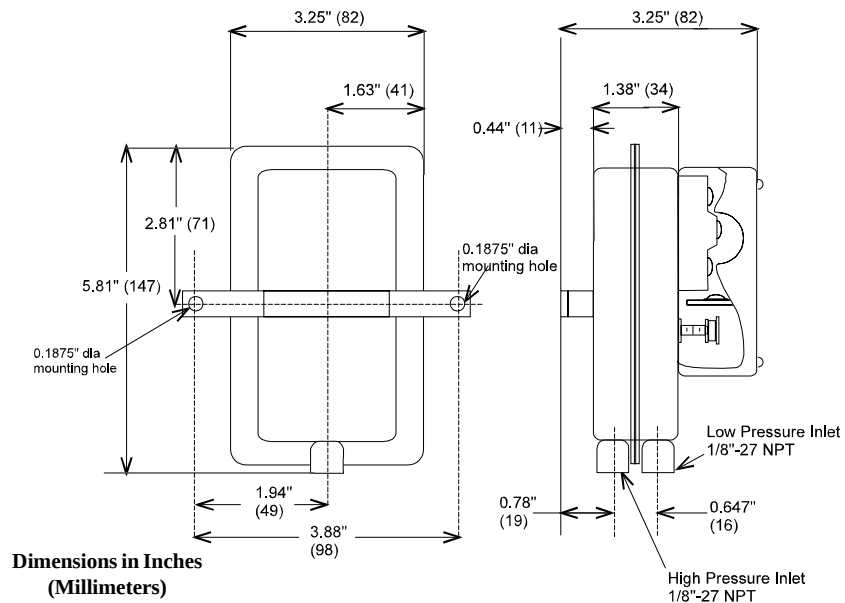
An enclosure cover guards against accidental contact with the live switch terminal screws and the set point adjusting screw. The enclosure cover will accept a $\frac{1}{2}$ " conduit connection.

Mounting (see Figure 1)

Select a mounting location which is free from vibration. The AFS-145 must be mounted with the diaphragm



(Figure 1)



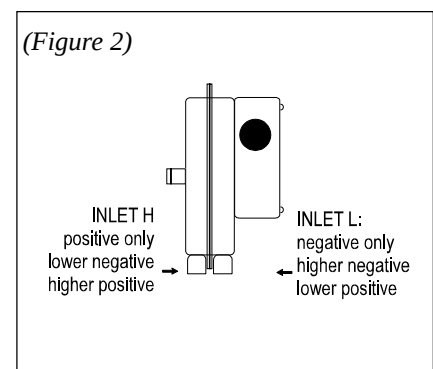
Dimensions in Inches
(Millimeters)

in any vertical plane in order to obtain the lowest specified operating set point. Avoid mounting with the sample line connections in the "up" position. Surface mount via the two $\frac{3}{16}$ " diameter holes in the integral mounting bracket. The mounting holes are $3\frac{7}{8}$ " apart.

Air Sampling Connection (see Figure 2)

The **AFS-145** is equipped with two $\frac{1}{8}$ " - 27 NPT female connectors. For sample lines of up to 10 feet, $\frac{1}{8}$ " pipe is acceptable. For lines up to 20 feet, use $\frac{1}{4}$ " pipe. For lines up to 60 feet, use $\frac{1}{2}$ " pipe. For each right angle bend, add 4 feet to the computed sample line length to determine correct pipe size. For sample lines of up to 10 feet, $\frac{1}{4}$ " OD tubing is acceptable. For lines up to 20 feet, use $\frac{1}{4}$ " ID tubing. For lines up to 60 feet, use

$\frac{1}{2}$ " ID tubing. Locate the sampling probe a minimum of $1\frac{1}{2}$ duct diameters downstream from the air source. Install the sampling probe as close to the center of the airstream as possible. Refer to Figure 2 to identify the high pressure inlet (H) and the low pressure inlet (L). Select one of the five application options listed below (on page 2), and connect the sample lines as recommended.



(Figure 2)

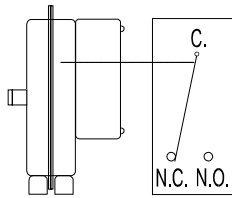
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111 Brookpark Road • Cleveland OH 44109
TEL: (216) 398-0330 • FAX: (216) 398-8558

(Figure 3)



POSITIVE PRESSURE ONLY:
Connect the sample line to inlet H; inlet L remains open to the atmosphere.

NEGATIVE PRESSURE ONLY:
Connect the sample line to inlet L; inlet H remains open to the atmosphere.

TWO NEGATIVE SAMPLES:
Connect the higher negative sample to inlet L. Connect the lower negative sample to inlet H.

TWO POSITIVE SAMPLES:
Connect the higher positive sample to inlet H. Connect the lower positive sample to inlet L.

ONE POSITIVE AND ONE NEGATIVE SAMPLE: Connect the positive sample to inlet H. Connect the negative sample to inlet L.

Electrical Connections (see Figure 3)

Before pressure is applied to the diaphragm, the switch contacts will be in the deactivated position as shown in Figure 3.

The snap switch has screw top terminals with cup washers. Wire alarm and control applications as shown in Figure 4.

Field Adjustment

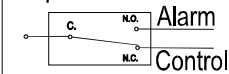
The adjustment range of an AFS-145 Air Switch is 0.05 ± 0.02 " w.c. to 12.0" w.c.. To adjust the set point, turn the adjusting screw counterclockwise until motion has stopped.

Next, turn the adjusting screw 4 complete turns in a clockwise direction to engage the spring. From this point, the next ten turns will be used for the actual calibration. **Each full turn represents approximately 1.2" w.c.**

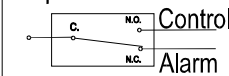
Please note: To properly calibrate a Air Switch, a digital manometer or other measuring device should be used to confirm the actual set point.

(Figure 4)

To prove excessive air flow or pressure:



To prove insufficient air flow or pressure:



Specifications

Model AFS-145 Air Flow Switch

Mounting Position: Mount with the diaphragm in any vertical plane.

Set Point Range:

0.05 ± 0.02 " w.c. to 12.0" w.c. (0.508 mm w.c. to 304.8 mm w.c.) (0 to 0.43 psi).

Approximate Switching Differential: Progressive; increases from 0.02 ± 0.01 " w.c. at minimum set point to approximately 0.8" w.c. at maximum set point.

Measured Media: Air, or combustion by-products that will not degrade silicone.

Maximum Pressure:

$\frac{1}{2}$ psi (0.03 bar)

Operating Temperature Range:

-40F to 180F (-40 to 82C)

Life: 100,000 cycles minimum at $\frac{1}{2}$ psi maximum pressure each cycle and at maximum rated electrical load.

Electrical Rating:

300 VA pilot duty at 115 to 277 VAC, 15 amps noninductive to 277 VAC, 60 Hz.

Contact Arrangement:

SPDT
Electrical Connections: Screw-type terminals with cup washers.

Conduit Opening: $\frac{7}{8}$ " diameter opening accepts $\frac{1}{2}$ " conduit.

Sample Line Connectors: $\frac{1}{8}$ " - 27 NPT female connectors (2)

Sample Line Connections: Connectors will accept $\frac{1}{4}$ " OD rigid or semi-rigid tubing.

Approval: UL, FM, CSA, CE

Shipping Weight: 1.2 lbs.

Accessories

- Sample line probes.
- Orifice plugs (pulsation dampers).

Pressure Conversion Table

1" H₂O = 0.0361 lbs./sq. in. or 0.0735 in. mercury

1" Hg. = 0.491 lbs./sq. in. or 13.6 in. water

1 psi = 2.77 in. water or 2.036 in. mercury

AFS-145 Sensing Switches are manufactured by Cleveland Controls Div. of UniControl Inc.

Location of Sample Lines for Typical Applications

FAN OPERATION OR TRUE AIR FLOW WITH LITTLE OR NO STATIC PRESSURE. PROBE MUST BE PERPENDICULAR TO FLOW.	FAN OPERATION OR AIR FLOW WITH NO STATIC PRESSURE.
FAN OPERATION AND TRUE AIR FLOW WITH VARYING AMOUNTS OF STATIC PRESSURE. PROBE MUST BE PERPENDICULAR TO FLOW.	SUCTION OR FAN OPERATION
PROVE POSITIVE STATIC PRESSURE	NEGATIVE PRESSURE INCREASES AS FILTER GETS DIRTY. FILTER